S/120/60/000/01/002/051 E032/R314

"Subharmonic" Acceleration of Ions in a Cyclotron

If the ion leaves the electric field region its trajectory becomes an open curve. The change in the phase of the ions is then determined by the parameter  $\delta/\lambda_k$  (Ref 2). The initial section of the trajectory

of the ion can be determined from Figures 1 and 2. The time taken between the source and the point of exit from the effective slit can be determined from Figures 3 and 5. In the region where the electric field is absent, the ion describes a circle. The table on p 19 gives the values of the phase  $\phi_1$  for k=3 and k=5 after the first half-revolution of the ion when it intersects the mean line between the dees (x=0). In this calculation it

was assumed that  $\omega_0 = 7 \times 10^7 \text{ sec}^{-1}$ ,  $2\delta = 4$ ,

 $\delta/\lambda_3 = 1.65, \quad \delta/\lambda_5 = 0.81.$ 

It may be concluded that for k=3 and k=5 there is a strong phase bunching of the ions (stronger than in the case k=1). Apparently, this explains the appearance

Card3/4

S/120/60/000/01/002/051

"Subharmonic" Acceleration of Ions in a Cyclotron in the cyclotron designed to accelerate  $N^{+5}$  and  $N^{+6}$ of beams of  $N^{+1}$  and  $N^{+2}$  ions. The figure captions are as follows: Figure 1 - ionic trajectories for

different values of  $\varphi_0$  and k = 3; Figure 2 - ionic

trajectories for different values of  $\phi_0$  and k=5;

Figure 3 - dependence of  $x/\lambda_1$  for ions with different

 $\varphi_{o}$  on the angle  $\omega t$  in the case k = 1;

Figure 4 - dependence of  $x/\lambda_3$  for ions with different

 $\varphi_0$  on the angle  $\omega t$  in the case k = 3;

Figure 5 - dependence of  $x/\lambda_5$  for ions with different  $\varphi_0$  on the angle  $\omega t$  in the case k = 5.

There are 5 figures, 1 table and 4 references, 3 of which are Soviet and 1 English

SUBMITTED: October 13, 1958 Card 4/4

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### PHASE I BOOK EXPLOITATION

SOV/5425

Fedorov, N.D., Candidate of Technical Sciences, Compiler

Kratkiy spravochnik inzhenera-fizika: Yadernaya fizika. Atomnaya fizika (Concise Handbook for the Engineering Physicist: Ruclear Physics. Atomic Physics) Moscow, Atomizās t , 1961. 507 p. 28,000 copies printed.

Ed.: A.F. Alyab'yev; Tech. Ed.: Ye. I. Mazel'.

PURPOSE: This reference book is intended for engineers and physicists working in the field of atomic and nuclear physics.

COVERAGE: The first seven parts of the book contain the most necessary reference material on atomic and nuclear physics. The remaining parts present information and data from other related fields. The last part gives the information on systems of units compiled from the new GOST specifications, physical constants, and some mathematical data. No personalities are mentioned. References accompany each part of the book.

Card 1/15

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	Concise Handbook (Con	nt.)	<b>807/5</b> 425		
	Bibliography		•	417	
		RADIOISOTOPES AND THEIR TE IN INDUSTRY (P. S. SAVITSE			
		g Radioisotopes and Nucles and Automation of Technolo		421	
	II. Radiation Source 1. Sources of β-1	es radiation, 2. Sources of	Υ-radiation	431	
	Bibliography			458	
	PARI	THIRTEEN. GENERAL INFOR	MATION (N. D. FEDOROV)		
	magnetic units. ! radiations. 5. A	of Measurement its. 2. Thermal units. 4. Units of radioactivity Acoustical units. 6. Lig een the units of the differ	and ionizing ht units.	439	
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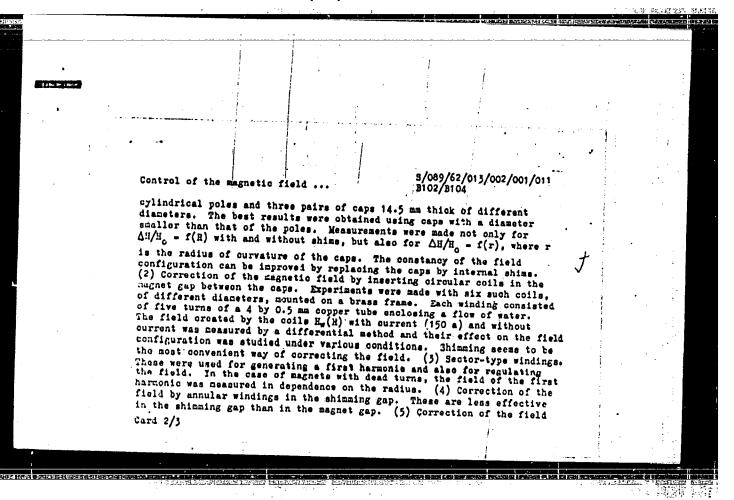
Concise Handbook (Cont.) SOV/5425 II. Some Physical Data 1. Physical constants. 2. Physical properties of solids (elements) at 0°C. III. Some Mathematical Data 487 1. Some frequently encountered constants: 2. Conversion of the degree scale to the radian scale. 3. Values of trigonometric functions. 4. Exponential and hyperbolic functions. 5. Bessel functions **Bibliography** 507 AVAILABLE: Library of Congress Card 13/13 JA/lnb/mas 9-20-61

FEDOROV, N., SUXHORUKOV, A., GORBATOV, A.

Economic effectiveness of adopting progressive forms of interoperational transportation. Mias.ind.SSSR 32 no.2:39-41 '61. (MIRA 14:7)

(Meat—Transportation)

3 1,001/8 5/089/62/013/002/001/011 B102/B104 24.6730 Babichev, A. P., Venikov, H. I., Knyasyatov, A. S., Keshcherov, R. A., Mironov, Ye. S., Hemenov, L. M., AUTHORS: Fedorov, E. D., Kholmovskiy, Yu. A. Control of the magnetic field configuration in a cyclotron TITLE: Atomnaya energiya, v. 13, no. 2, 1962, 125-134 PERIODICAL: TEXT: Between 1956 and 1959, experiments were made with a model magnet of one-fifth the full size, made of Cr.-3 (St.-3) steel, in connection with the redesign of the 1.5-m cyclotron belonging to the Ordena Lenina with the redesign of the 1.5-m cyclotron belonging to the Ordena Lenina Institut atomnoy energii im. I. V. Kurchatova AN SSSR (Lenin Order Institute of Atomic Energy imeni I. V. Kurchatov, AS USSR). The pole picces were either cylindrical (370 mm diameter) or conical (300 mm diameter) and the magnet gap was 90 mm wide. The current in the windings could be kept constant to within ±0.1%, and the field strengthe were neasured with an error of ±0.03-0.1%. The following were investigated: (1) the optimum geometry of the magnet to ensure a field of constant configuration (ΔΗ/Η<sub>0</sub>(R) minimum when H<sub>0</sub> changes), the magnet having Card 1/3



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S/089/62/013/002/002/011 B102/B104

24.6760

AUTHORS:

Afanas'yev, I. I., Knyazyatov, A. S., Fedorov, N. D.

TITLE:

Pulsed ion source with low gas consumption

PERIODICAL:

Atomnaya energiya, v. 13, no. 2, 1962, 135-140

TEXT: The design and operation of two variaties of pulsed ion sources characterized by especially low gas consumption (10-3 cm3/pulse) are described. These operate on a principle stated by K. Ehlers et al. (Rev. Scient. Instrum., 29, 7, 614, 1958) using titanium disk electrodes impregnated with hydrogen or deuterium. In each case the discharge channel is a pile of these titanium disks stuck together by mica insulations in the first case and is built up under vacuum in the second. The individual disks, slightly impregnated, are separated by small plates of mica and insulated on both sides by rings of teflon. In both cases, good impregnation of the Ti disks is essential for the discharge. The deuteron current incident on the target (10 mm diameter) is determined by a beam catcher. In the two cases this reaches a strength of 30-40 and of 10 ma, the distances between detector and source being 50 and 120 cm,

Pulsed ion source with low ..

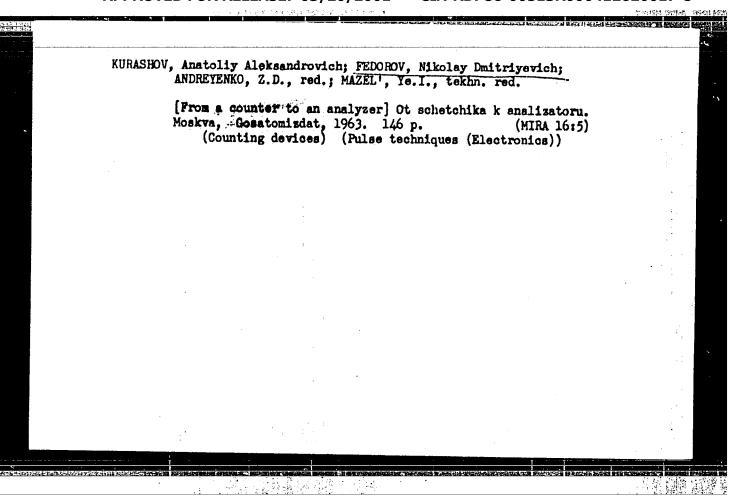
S/089/62/013/002/002/011 B102/B104

respectively. The duration of one pulse is about 500 µsec. Two electrodes in a special focusing apparatus serve to focuse the beam as it emerges, from the source. If the number of disks in the pile is about 10 the source operates steadily, but with 12-15 disks the discharge becomes more difficult or even impossible to produce. The voltage drop in the discharge is 35-40 v and depends only slightly on the discharge current (20-275 a). The fact that the gas consumption is only 10-3 cm³/pulse at a discharge current of 215 a ensures that the beam current drops by 50% only after 2000-3000 pulses. There are 9 figures.

SUBMITTED:

November 1, 1961

Card 2/2



I 13373-63 EPR/BDS/EWT(1)/ES(v)/ES(w)-2 AEDC/AFFTC/ASD/SSD Ps-4/

Pe-4/Pab-4 WW

ACCESSION NR: AP3002736

\$/0120/63/000/003/0131/0133

AUTHOR: Lavrov, O. V.; Fedorov, N. D.; Khaldin, N. N.

13

TITLE: Quick-acting vacuum valve

SOURCE: Pribory\* i tekhnika eksperimenta, no.3, 1963, 131-133

TOPIC TAOS: vacuum valve

ABSTRACT: A quick-acting vacuum slide valve for a pulse-type ion source with a low (10<sup>-3</sup> cm<sup>5</sup> per pulse) gas consumption is described. A 2-seal, 2-electromagnet design is used; the source aperture is open when the shutter slides between its extreme positions. Five microseconds elapse from the start of opening to the complete shutting of the 16-mm hole. Prospects of a better design, with one electromagnet, are indicated. Construction sketches are presented. Orig. art. has: 2 figures.

ASSOCIATION: none

SUBMITTED: 01Aug62

DATE ACQ: 12Jul63

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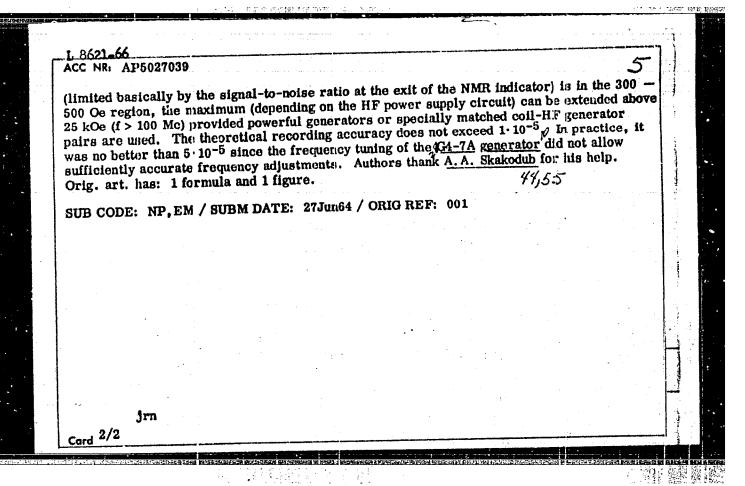
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of the device and outlines the charac-
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IDC: 539.283.078
, ODC: 535.603.016



ZHERNOVOY, A.I.; STAKHOV, O.V.; FEDOROV, N.D.

Measurement of strong magnetic fields by means of a flow transducer of nuclear magnetic resonance. Prib. i tekh.eksp. 10 no.5:220-221 S-0 \*65.

(MIRA 19:1)

1. Institut yadernoy fisiki AN Kasakhskoy SSR, Alma-Ata. Submitted June 27, 1964.

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

L 06139-67 EWT(m) IJP(c) SOURCE CODE: UR/0361/66/000,002/0003/0015 ACC NR. AP6031170 AUTHOR: Nemenov, L. H.; Anisimov, O. K.; Arzumanov, A. A.; Golovanov, U. N.; Yezerskiy, V. F.; Kravchenko, Ye. T.; Kruglov, V. G.; Laktionov, I. A.; Heshcherov, R. A.; Heshcherova, I. V.; Popov, Yu. S.; Prokof'yev, S. I.; Rybin, S. N.; Fedorov, M. D. ORG: Institute of Nuclear Physics, AN KazSSR (Institut yadernoy fiziki AN KazSSR) TITLE: Putting the Kazakhstan cyclotron into operation SOURCE: AN KazSSR. Izvestiya. Seriya fiziko-matematicheskikh nauk, no. 2, 1966, 3-15 TOPIC TAGS: cyclotron, proton accelerator, Mev accelerator, alpha particle / U1502 cyclotron ABSTRACT: The U-150-2 cyclotron of the Institute of Nuclear Physics of the Academy of Sciences of the Kazak SSR is described. This cyclotron is designed to accelerate protons, deuterons, alpha particles, and multiply charged ions. Energies of 24 Mev are obtained with deuterons. Alpha particles and protons can be accelerated to 48 Nev and 20 Hev, respectively. Sixfold ionized carbon can be accelerated to 140 Hev. The magnetic field in the cyclotron necessary for 20 New deuteron production is 14000 cersteds; this is produced by a current of 800 map. The necessary variation of the magnetic field with radius is obtained by the use of annular shims. The high frequency generator and its alignment is described. The dependence of beam current at various **Card 1/2** 

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# Result of phthivazid therapy of streptomycin-resistant forms of tuberculosis of the upper respiratory tract. Vest. oto-rin. 16 no.5:62-64 S-0'54, (MIRA 7:12) 1. Iz Samovskoy tuberkuleznoy bol'nitsy i Gorodskogo protivotuber-kuleznogo dispansera, Voronezh. (NICOYNIG AGID ISOMERS, therapeutic use, isoniazid in upper resp. tract tuberc. resist. to streptomycin) (TUBERCULOSIS, of upper resp. tract, ther., isoniazid in streptomycin-resist. forms) (RESPIRATORY TRACT, diseases, tuberc. of upper resp. tract, ther., isoniazid in streptomycin-resist.forms)

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FEDOROV, N.F.

USSR/Form Animals. Honeybec.

Abs Jour: Ref Zhur-Diol., No 17, 1958, 78838.

Author : Fedorov, N.F.

Inst : \\Title : hibernation of Bees in Honey from Calluma Vulgaris.

Orig Pub: Pchelovodstvo, 1958, No 1, 57.

Abstract: In the Leningrad Oblast, hibernation of bees in honey from callum vulgaris occurs safely with the condition of dense settling of the

frames by the bees.

Card : 1/1

67

S/080/62/035/010/003/012 D204/D307

AUTHORS:

Toporov, N.A. and Fedorov, N.F.

TITLE:

Stabilization of the high temperature forms of dicalcium silicate (C<sub>2</sub>S) with lanthanide orthosili-

cates

PERIODICAL:

Zhurnal prikladnoy khimii, v. 35, no. 10, 1962,

2156-2161

The transformations of  $C_2S$  between the various modifications are briefly reviewed, showing that the rare earth orthosilicates are similar in a number of properties to  $\alpha$ - $C_2S$ , and should thus stabilize this form. The system  $C_2S_10_4$  -  $Y_4(S_10_4)_3$  were studied, over the whole range of compositions in 5% steps, to establish the crystalline phases present. The starting mixtures were prepared from synthetic  $\gamma$ - $C_2S$ ,  $Y_2O_3$  and  $S_1O_2$ , the latter being in the molar ratio of 2:3. The liquidus temperatures of the compositions were measured and the specimens were examined microscopically

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Card 1/2

Stabilization of the high ...

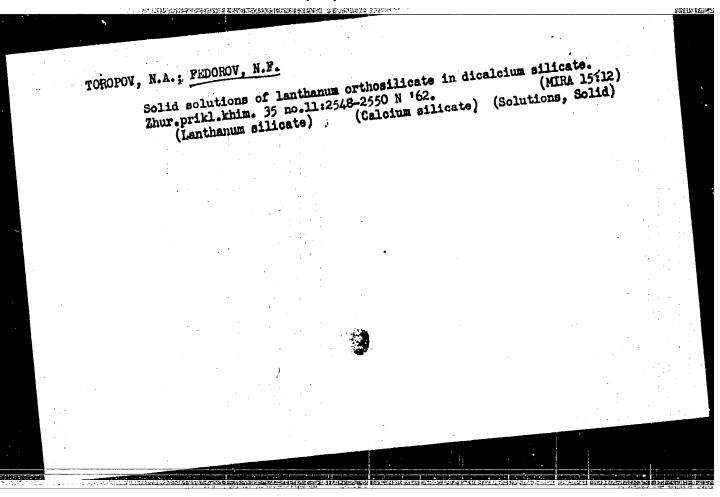
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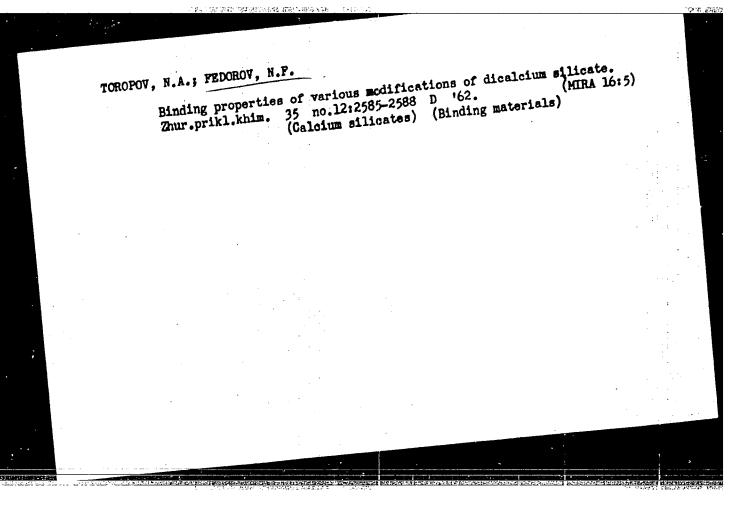
and by X-rays. The optical constants and densities were determined. Compositions containing up to 40%  $Y_4(\text{SiO}_4)_3$  were homogeneous and transparent, but rapidly became two-phase when the latter amount of  $Y_4(\text{SiO}_4)_3$  was exceeded. It was found that a series of solid solutions based on  $C_2S$  exists in a limited range of compositions, the limiting concentration being  $42.5 \pm 2.5\%$   $Y_4(\text{SiO}_4)_3$ . Three different regions were observed, containing (1) up to 5%, (2) 10 to 20%, and (3) 25 to <40% of  $Y_4(\text{SiO}_4)_3$  (by weight), the first region corresponding to the stabilization of  $\beta$ - $C_2S$ , the second to the stabilization of  $\alpha'$ - $C_2S$ , and the third to that of  $\alpha$ - $C_2S$ . There are 2 figures and 2 tables.

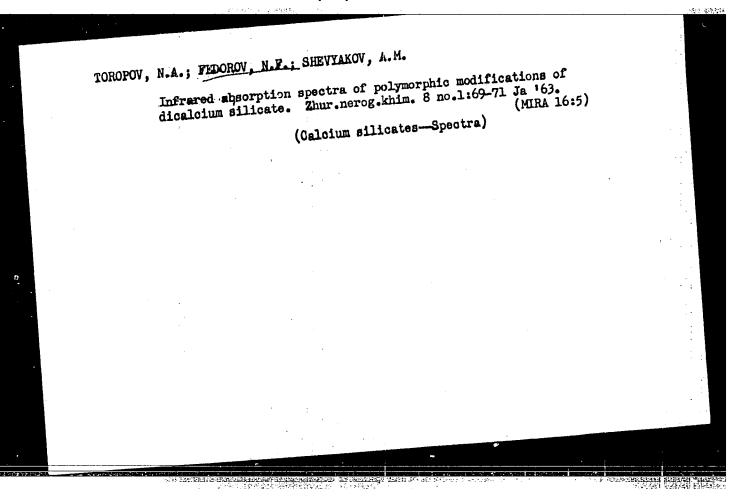
SUBMITTED:

July 18, 1961

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### BOOK EXPLOITATION

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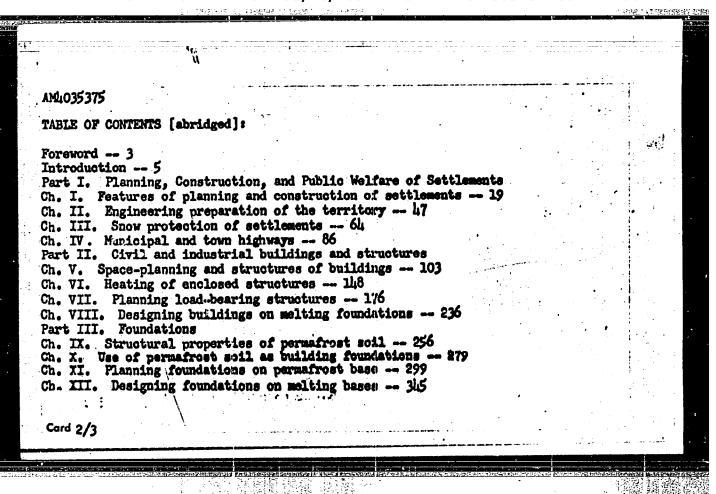
Velli, YU. YA. (Candidate of Technical Sciences); Dokuchayev, V. V.; Fedorov, N. F. (Doctor of Technical Sciences)

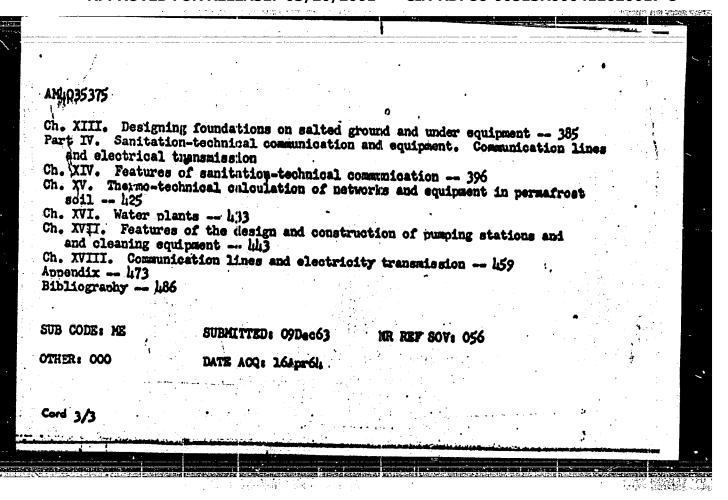
Buildings and structures in the extreme North; a handbook (Zdaniya i soomuzheniya na Kraynem Severe; spravochnoye posobiye), Leningrad, Gosstroyizdat, 1963, 190 p. illus., biblio. Errata slip inserted. 5,000 copies printed. (At head of title: Lenmorniiproyekt).

TOPIC TAGS: civil engineering, construction, highway, permafrost, communication line, water plant

PURPOSE AND COVERAGE: The book presents handbook data necessary for planning, designing, and construction of communities, civil and industrial buildings and their structural elements in the northern regions of the country and also gives data for designing engineering links, highways, water plants, communication lines, and electrical transmission lines. The book contains the technical-economic indicators and handbook materials necessary to select design parameters. The book is intended for engineers-planners and construction workers.

Card 1/3





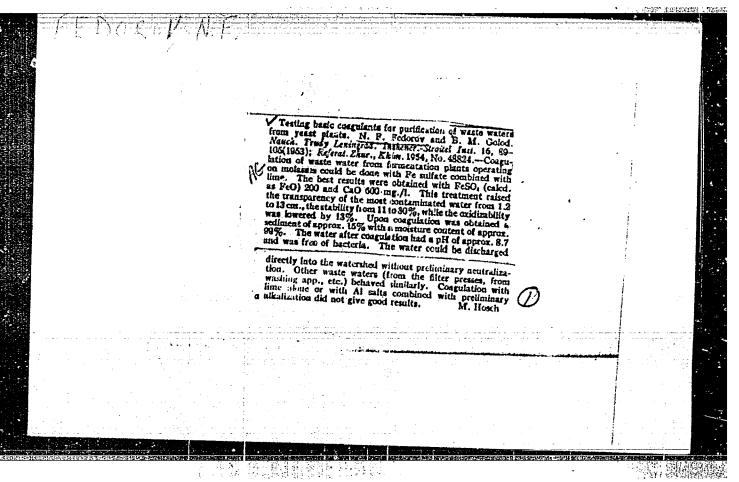
FEDOROV, Nikolay Fedorovich, doktor tekhn. nauk, prof.; SAPOZHN KOV,

M.M., kand. tekhn. nauk, nauchn. red.[decessed];

[New research and hydraulic calculations for sewerage systems]

Novye issledovaniia i gidravlicheskie raschety kanalizatsionnykh setei. Izd.2., perer. i dop. Leningrad, Stroitzat,

1964. 320 p. (MIRA 17:7)



FEDCROW, Nikelay Federsvich, dekter tekhnicheskikh nauk, prefesser;
SAFCHHIKOV, N.M., kandidat tekhnicheskikh nauk, redakter;
SHIGORIN, G.G., kandidat tekhnicheskikh nauk, detsent, retsennent;
MCHAHUSHTERN, V.S., kandidat tekhnicheskikh nauk, detsent, retsensent; ERJAN, M.Ya., redakter; PUL'KHMA, Ye.A., tekhnicheskiy
redakter.

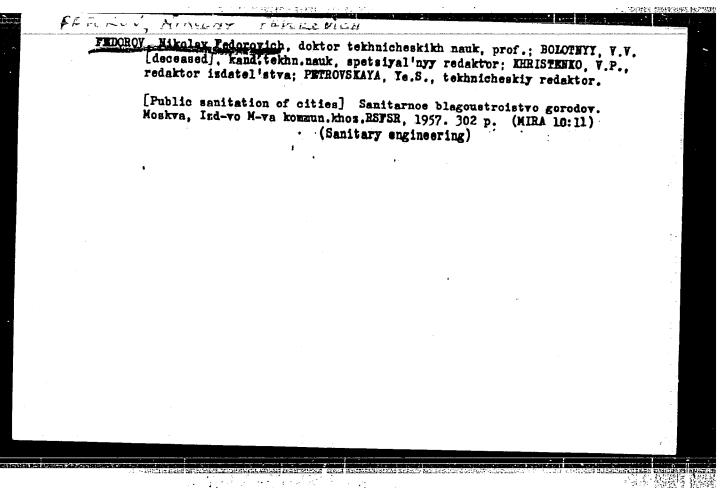
[New studies and hydraulic calculations of sewer systems] Nevye
issledevania i gidravlicheskie raschety kanalisatsiemykh setel.
leningrad, Ges. izd-ve lit-ry pe streit. i arhitekture, 1956.
257 p. (Sewer design)

(MIRA 9:5)

## Calibrating apparatus for testing tensometers. Zav.lab. 22 no.5; 620 '56. (MLRA 9:8) 1. Zamestitel' direktora Leningradskogo inzhenerno-stroitel'nogo instituta; 2. Leningradskiy inzhenerno-stroitel'nyy institut. (Strain gauges) (Calibration)

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

200 超寶數(四年



SOV/124-58-3-3069

Translation from: Referativnyy zhurnal, Mekhanika, 1958, Nr 3, p 75 (USSR)

AUTHOR: Fedorov, N. F.

TITLE: On the Energy Losses in the Flow of Non-homogeneous Fluids

Through Pressure Conduits (O poteryakh energii pri dvizhenii

neodnorodnykh zhidkostey po napornym truboprovodam)

PERIODICAL: Nauchn. tr. Leningr. inzh. -stroit. in-ta, 1957, Nr 25,

pp 5-13

ABSTRACT: The article presents experimental data pertaining to the

energy losses in the flow of a clay suspension, lake and sewer

silt, and paper pulp in pipes. For the calculation of the energy

losses of the clay suspension the article recommends L. Kh. Maksimov's formula  $V = CR^{0.66} J^{0.5}$ , where V is the

velocity of motion of the suspension, R is the hydraulic radius, J is the hydraulic slope, and C is a coefficient

depending on the viscosity and consistency of the suspension.

For the determination of the energy losses of the lake silt

the formula of N. P. Demin is recommended;

Card 1/2

SOV/124-58-3-3069

$$h_{100} = (0.0035 \frac{\theta^{0.6}}{d^{1.6}} + 0.23 \frac{V^2}{d^{0.8} \eta^{0.2}}) \gamma$$

where  $h_{100}$  is the head loss per 100 m,  $\theta$  is the ultimate stress in shear in dynes/cm²,  $\eta$  is the plastic viscosity in poises, and  $\gamma$  is the specific gravity [density; Transl. Ed.] of the silt. The energy losses for the flow of the sewer silt are represented by means of graphs drawn in accordance with the author's experimental data. The energy losses for the wood pulp, it is recommended, are to be determined from graphs of the function i=f(V,Q) drawn on the basis of L. Ye. Volkov's investigations. On the basis of the results of his experiments the author presents a number of general conclusions and examines some of the reasons for the anomalous behaviour of non-homogeneous fluids in pressure conduits as compared to water.

V. I. Gotovtsev

Card 2/2

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

FEDOROV. Nikolay Fedorovich. prof., doktor tekhn.nauk; SAKHAROV, Igor!
Vladinirovich, inzh.; MORGENSHTERN, V.S., kend.tekhn.nauk,
nauchnyy red.; KAPIAN, H.Ya., red.izd-va; PUL'KINA, Ye.A.,
tekhn.red.

[Calculation of local resistance in the planning of sever systems]
Raschet mestnykh soprotivlenii pri proektirovanii kanalizatsionnykh setei. Leningrad, Gos. izd-vo lit-ry po stroit., arkhit. i
stroit. materialam, 1958. 89 p.

(Fluid dynamics)

FEDOROV, N.F., prof., doktor tekhn. nauk; ALTUF'YEVA, A.M., red. 1zd-va;

[Hydraulic design of sewerage systems; calculation tables] Gidravlicheskii raschet kanalisatsionnykh setei; raschetnye tablitsy. Moskva, Izd-vo M-va kommun. khoz. RSFSR, 1958. 207 p. (MIRA 11:7) (Sewerage—Tables, calculations, etc.)

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1 변수를 기관하다 중심하다.

FEDOROV, Nikoley Fedorovich; VOLKOV, Ley Yefimovich; LASKOV, Yu.M., red.; RACHEVSKAYA, M.I., red.; PYRKINA, N.F., tekhn.red.

[Hydraulic calculations relating to sewerage systems] Gidravlicheskii raschet kanalizatsionnykh setei; raschetnye tablitsy. Izd.2., ispr. i dop. Moskva, Izd-vo M-va kommun.khoz.RSFSR, 1960. 241 p. (MIRA 14:7)

AGRANONIK, Ye.Z., kand.tekhn.nauk; HELOV, A.N., dotsent; HLAIKOV, A.M., inzh.; GLUSKIN, S.A., inzh.; IVANOV, L.V., dotsent, kand.tekhn.nauk; LIPKIN, Ye.V., kand.tekhn.nauk; NIKIFOROV, G.H., dotsent, kand.tekhn.nauk; PESENSON, I.B., inzh.; PREGER, Ye.A., dotsent, kand.tekhn.nauk; PYATOV, Ya.N., inzh.; ROKHCHIN, Ye.Z., inzh.; FIDOROV, N.F., prof., doktor tekhn.nauk; SHVARTS, R.B., inzh.; SHIGORIN, G.G., dotsent, kand.tekhn.nauk; SHIFRIN, S.M., prof., doktor tekhn.nauk; ROTENBERG, A.S., red.izd-va; VORONETSKAYA, L.V., tekhn.red.

[Water-supply and sewerage manual] Spravochnik po vodosnabzheniiu i kanalizatsii. Pod red. N.F.Fedorova. Izd.2., ispr. i dop. Leningrad, Gos.izd-vo lit-ry po stroit., arkhit. i stroit.materislam, 1960. 420 p. (MIRA 13:12)

1: Moscow. Vodokanalproyekt. Leningradskoye otdeleniye. (Water-supply engineering) (Sewerage).

FEDOROV, Nikolay Fedorovich; VOLKOV, Lev Yefimovich; LASKOV, Yu.M., red.; BUTT, V.P., red. izd-va; LELYUKHIN, A.A., tekhn. red.

[Hydraulic calculations relating to sever systems; calculation tables] Gidravlicheskii raschet kanalizatsionnykh setei; raschetnye tablitsy. 3., ispr. i dop. izd. Moskva, Izd-vo M-va kommun. khoz. RSFSR, 1961. 253 p. (MIRA 15:4) (Sewerage—Tables, calculations, etc.)

FEDOROV, N.F.; SHIFRIN, S.M.; SHIGORIN, G.G.; PESENSON, I.B.; MORGENSHTERN, V.S., kand. tekhn. nauk, nauchnyy red.; KAPLAN, M.Ya., red. izd-va; PUL!KINA, Ye.A., tekhn. red.

[Sewerage systems and structures; planning and design] Kanalizatsionnye seti i scoruzheniia; proektirovanie i raschet. Leningrad, Gos. izd-vo lit-ry po stroit., arkhit. i stroit. materialam, 1961. 314 p.

(MIRA 14:7)

(Sewerage)

FEDOROV. Nikolay Fedorovich, prof., doktor tekhn. nauk; GUSEV, Valerian Mikhaylovich, dotsent, kend. tekhn. nauk; POPHUGIN, I.V., inzh., ratuenzent; MOROZOV, N.I., inzh., ratuenzent; GKFDING, A.K., kend. tekhn. nauk, nauchnyy rad.; STEPANOV, D.A., inzh., nauchnyy rad.; ZHURAVSKIY, N.A., red.; VOLCHOK, K.M., tekhn. red.; PUL'KINA, Ye.A., tekhn. red.

[Sanitary engineering] Sanitarnaia tekhnika. Leningrad, Gos. izd-vo lit-ry po stroit., arkhit. i stroit. materialam, 1961. 371 p. (MIRA 14:6)

(Sanitary engineering)

8/080/62/035/011/008/011 D204/D307

AUTHORS:

Toropov, N.A., and Fedorov, N.F.

TITLE:

Solid solutions of lanthanum orthosilicate in dical-

cium silicate

PERIODICAL:

Zhurnal prikladnoy khimii, v. 35, no. 11, 1962,

2548 - 2550

TEXT: The system CaO-La<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> (C-L-S) was studied, using  $\gamma$ -C<sub>2</sub>S, prepared from analytically pure CaCO<sub>3</sub> and mountain crystal (99.9 % SiO<sub>2</sub>), and L<sub>2</sub>S<sub>3</sub> derived from La<sub>2</sub>O<sub>3</sub> containing  $\Rightarrow$  0.75 % of other rare earth oxides. The materials were ground intimately in an agate mortar, bonded with dextrin into 2-3 mm dia cylinders and fired at 800-1000°C to eliminate the dextrin. The composition was varied from 0 to 100 % C<sub>2</sub>S, in 5 % steps. The specimens were melted, homogenized, quenched and examined microscopically and by x-rays. Compositions containing 5-35 ± 2.5 wt. % L<sub>2</sub>S<sub>3</sub> constituted a series of

Card 1/2

Solid solutions of lanthanum ...

S/080/62/035/011/008/011 D204/D307

solid solutions, with m.p.'s decreasing from  $2100 \pm 30$  to  $1910^{\circ}\text{C}$  decreasing  $\text{C}_2\text{S}$  content. The presence of  $\text{L}_2\text{S}_3$  stabilized various modifications of  $\text{C}_2\text{S}$ . Thus mainly  $\beta - \text{C}_2\text{S}$  was found in compositions containing < 10 %  $\text{L}_2\text{S}_3$ , and both  $\beta$  and  $\alpha' - \text{C}_2\text{S}$  in those with 10 - 15 %  $\text{C}_2\text{S}$ .  $\beta - \text{C}_2\text{S}$  disappeared when  $\text{L}_2\text{S}_3$  was raised to 20 %, and  $\alpha' - \text{C}_2\text{S}$  was most pronounced in this region. Further increase of  $\text{L}_2\text{S}_3$  promoted  $\alpha - \text{C}_2\text{S}$ . The above method is unsuitable for constructing phase diagrams, incorporating  $\text{C}_2\text{S}$ , since the structural transitions take place too rapidly. The m.p.'s were determined by a method developed at the Institut khimii silikatov AN SSSR (Institute of Silicate Chemistry, AS USSR), by Toropov et. al. There are 2 tables.

SUBMITTED: March 23, 1962

Card 2/2

S/080/62/035/012/001/012 D444/D307

AUTHORS:

Toropov, N.A. and Fedorov, N.F.

TITLE:

The cementing properties of the different modifica-

tions of dicalcium silicate

PERIODICAL:

Zhurnal prikladnoy khimii, v. 35, no. 12, 1962,

2585-2588

TEXT: Published experimental information on hydraulic properties of dicalcium silicate is restricted to the  $\beta$ - and  $\gamma$ -forms. In the present work the  $\beta$ -form was stabilized with B<sub>2</sub>O<sub>3</sub> or Nd<sub>4</sub> [SiO<sub>4</sub>]<sub>3</sub> and the  $\alpha$ '- and  $\alpha$ -forms with the latter compound. All specimens were free from uncombined CaO. The hydraulic activity was determined on specimens ground to a specific surface of about 3000 g/cm² / Abstracter's note: cm²/g? //, the 3-, 7- and 28-day strengths being measured. X-ray diffraction patterns of hydration products showed only the lines of unhydrated materials. Some specimens, after standing for a day, were steam-cured in a laboratory autoclave for 8 hours at 8 atm. This treatment was effective for

Card 1/2

The cementing properties ...

S/080/62/035/012/001/012 D444/D307

all the modifications of dicalcium silicate, but with air hardening the  $\gamma$ - and  $\alpha$ -forms stabilized with Nd<sub>4</sub>[SiO<sub>4</sub>]<sub>3</sub> have no cementing properties. The  $\beta$ - and  $\alpha$ '-forms, on the other hand, show hydraulic activity, though with the  $\alpha$ '-form this is very slight. There are 1 figure and 2 tables.

SUBMITTED:

March 30, 1962

Card 2/2

TOROPOV, N.A.; FEDOROV, M.F.; SHEVYAKOV, A.M.

Infrared absorption spectra of the orthosilicates of some bivalent elements. Zhur. neorg. khim. 8 no.6:1342-1344 (MIRA 16:6)

(Silicates—Absorption spectra)

ACCESSION NR: AP4009351

\$/0078/64/009/001/0156/0163

AUTHORS: Toropov, N. A.; Fedorov, N. F.

TITLE: Solid solutions in the calcium orthosilicate - neodymium

orthosilicate system

SOURCE: Zhurnal neorganicheskoy khimii, v. 9, no. 1, 1964, 150-163

TOPIC TAGS: dicalcium silicate, calcium orthosilicate, neodymium

orthosilicate, silicate solid solution

ABSTRACT: This is a continuation of the authors work on calcium orthosilicate and yttrium orthosilicate interaction at high temperatures (Zh. Prikl. khimii No. 10, 2150 (1902)). Dicalcium silicate in 7-form was used. Neodymium oxide and silica were introduced in a 2:3 proportion. Preliminary calcining was done at 000-1000C. Annealing was done in argon atmosphere in a vacuum micro furnace. Hardening for 15 sec to 10 min took place at 1700-2200C. Sample slides were microscopically studied in immersion and radiographed by the ionization recording method. Up to 40% (by weight) neodymium orthosilicate content in the solid solution, the latter is uniform

Card 1/2.

ACCESSION NR: AP4009351

in reflected light. Above that level two phases are observable by microphotography indicating the breakdown of the solid solution. Intermediate proportions are radiographically analyzed in detail. The stabilizing action by neodymium orthosilicate on high temperature forms of dicalcium silicate is observed, as well as the formation of "complex" Ca\_SiO\_ crystals, macroscopically homogeneous and corresponding a microheterogeneous two-phase state. Orig. art. has: 2 Figures, 3 Tables

ASSOCIATION: None

SUBMITTED: 04Jan63

DATE ACQ: 07Feb64

ENCL: 00

SUB CODE: CH

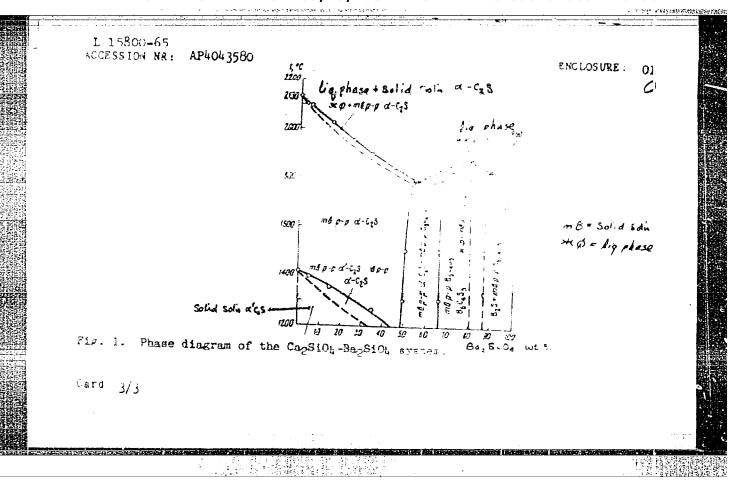
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OTHER: 018

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<ul><li>* ***********************************</li></ul>	= १८ <b>५</b> ( - )
MHLF. Toropov, N. A.; Fedorov, N. F.	
TRIE: The Ca sub 2 SiO sub 4-Ba sub 2 SiO sub 4 system	E
corpore 7 hornal neorganicheskoy khimii, v. 9, no. 8, 1964, 1939-194	h.
community chemical analysis, ionizing x ray analysis, differential call critical analysis, coase flactor	• = =
CACAUM PARAGEOUS, ESTABLISTE CAMBER, CACACACTURES CONTRACTOR CONTR	
ESTRACT: The Ca <sub>2</sub> SiO <sub>i,</sub> -Ba <sub>2</sub> SiO <sub>i,</sub> system was subjected to chemical, ion the material and converted analysis to a converted analysis.	reing k-ray,
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* which Basings were determined from the called a second and a second	
Cord 1/3	

1 1/3 ---ACCESSION NR: AP4043580 pi engenta 'a' and ceragona; 'ac LETTER, WILL C THOLOG. ASSOCIATION None SUBSTITIED: 094ay64 KO REF SOV: 007 S CAC + Fragition Caro 2/3



KUZNETSOVA, G.N.; FEDOROV, N.F.; SHEVTAKOV, A.M.

Infrared transmission spectra of cement clinker minerals and

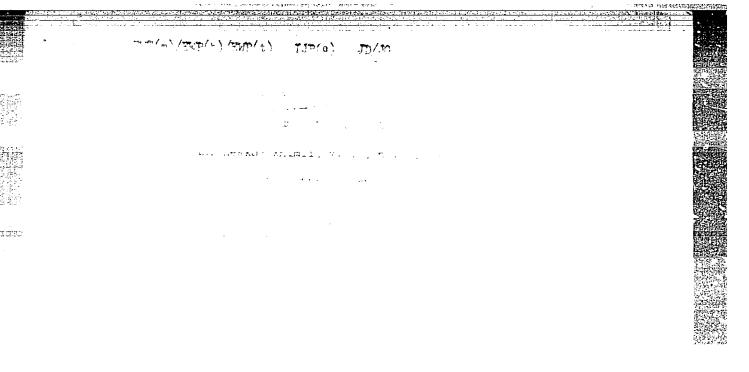
their hydration products. Zhur. prikl. khim. 37 no.12:2585-2590 D 164. (MIRA 18:3)

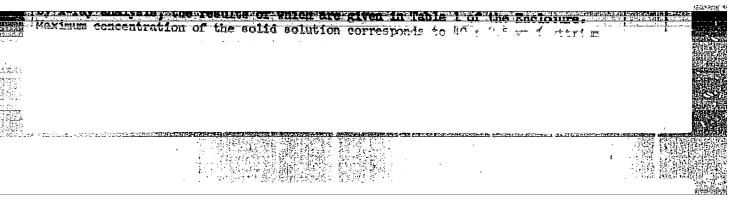
TOROPOV, N.A.; FEDOROV, N.F.

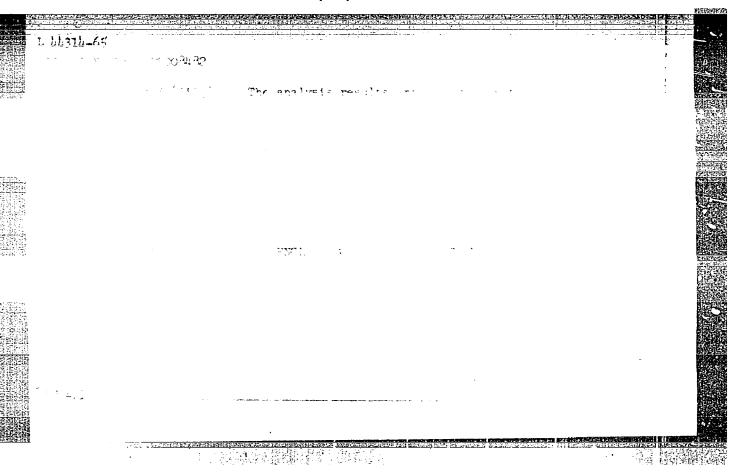
Study of the phase diagram of the system calcium orthosilicateneodymium orthosilicate and calcium orthosilicate-lanthanum crthosilicate. Izv. AN SSSR. Neorg. mat. 1 no.1:126-130 Ja '65. (MIRA 18:5)

1. Leningradskiy tekhnologicheskiy ınstitut imeni Lensoveta.

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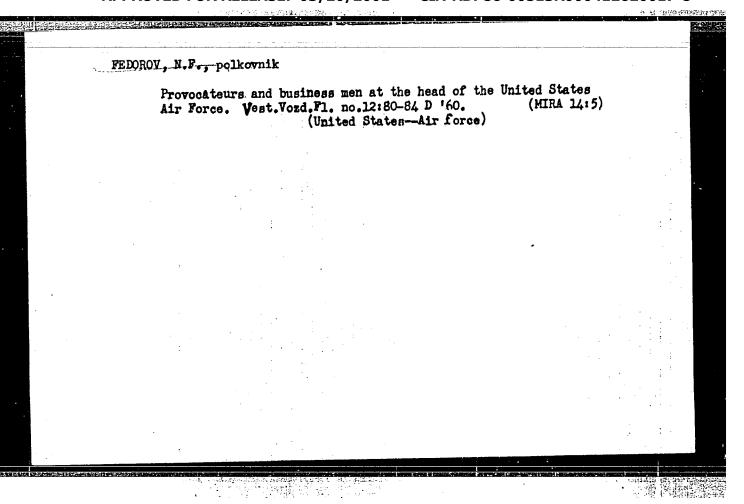


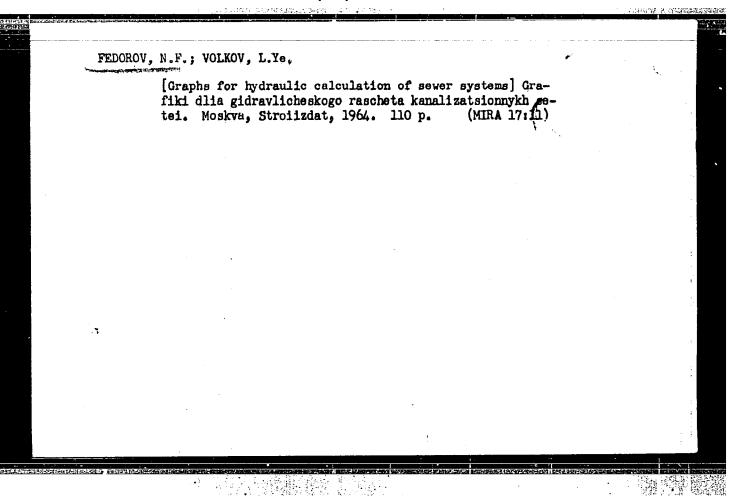


SYCHEV, M.M.; KORNEYEV, V.I.; FEDOROV, N.F.; TOROPOV, N.A., doktor tekhn. nauk prof., red.; EUKINA, N.N., red.

[Alite and belite in portland cement clinker and the processes of alloyage] Alit i belit v portlandtsementnom klinkere i protsessy legirovaniia. Pod red. N.A.Toropova. Leningrad, Stroiizdat, 1965. 152 p. (MIRA 18:12)

1. Chlen-korrespondent AN SSSR (for Toropov).





RABINOVICH, R.I. Prinimali uchastiye: ALEGLAN, L.K., kand. sel'khoz. nauk;
BARABANOVA, N.N.; BOSENKO, K.S.; VINNIK, V.V.; GRIGORCHUK, Ye.V.;
GUMEROV, A.Kh.; DOBROCHASOV, D.F.; ZAMURAYEV, I.V.; ZAYTSEVA, A.G.,
kand. sel'khoz. nauk; KOL'TSOV, N.A.; LEVITIN, Kh.Z., kand. biol.
nauk; LISITSKIY, B.Ya.; MATYASH, G.P.; MENTOV, A.V.; RABINOVICH,R.I.;
SAL'NIKOV, V.V.; SVECHNIKOV, I.V.; SIMONOV, P.K.; SMIRNOV, V.V.;
SMIRNOV, L.P.; SMIRNOVA, V.I.; STEPANOVA, V.I.; TARASOV, A.A.; FILATOVICH, V.V., kand. sel'khoz. nauk; FEDOROV, N.G., kand. tekhn. nauk;
TSAPLIN, M.F.; KHROMOV, L.V.; DAVYDOVA, I., red.; PAL'MINA, N., tekhn.

[Sverdlovsk in Agricultural Exhibition of 1959] Sverdlovskaia sel'-khoziaistvennaia vystavka. Sverdlovsk, Sverdlovskoe knizhnoe izd-vo, 1960. 131 p. (MIRA 14:10)

1. Sverdlovsk. Sverdlovskaya oblastnaya sel'skokhozyaystvennaya vystavka, 1959.

(Sverdlovsk-Agricultural exhibitions)

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#### CIA-RDP86-00513R000412620017-8

PEDOROV, N. G.

DESCRIBERTING - Fower Plants, Rydroelectric
Flow Regulation

"Flow Regulation at Hydro-Installations of the Old
Industrial Urals," N. G Fedorov, Engr, 2 pp

"Gidrotekh Stroi" No 11

Describes methods of flow control employed by the
old dam builders of the Urals. Suggests that their
experience may prove useful in the layout of small
rural hydroelectric power stations. Includes two
diagrams.

153748

SOV/122-58-11-12/18

AUTHORS:

Rashkov, S.M., Engineer

Fedorov, N.G., Engineer Sizenov, L.K., Engineer

TITIE:

The Machanisation of Certain Assembly Operations (Mekhnizatsiya nekotorykh sborochnykh operatsiy)

PERIODICAL: Vestnik Mashinostroyeniya, 1958, Nr 11, pp 66-69 (USSR)

ABSTRACT: A semi-automatic machine to perform the assembly operations of pressing a flanged metal sleeve over an internal spigot in a plastic cover, of pressing a plastic false bottom into the same cover together with a rubber seal and finally, of screwing-in a hollow adaptor

fitting into the cover (shown in Fig.1, 2 and 3 respectively), is illustrated diagrammatically in Fig. 4. Manual labour is restricted to the loading of the components into the machine and removal of the assembly. One of the operating heads, namely that for assembling the false bottom, is illustrated in crosssection in Fig.5. In broad outline, the machine

Card 1/2 contains 3 intermittently indexed turn tables which feed

80V/122-58-11-12/18

The Mechanisation of Certain Assembly Operations

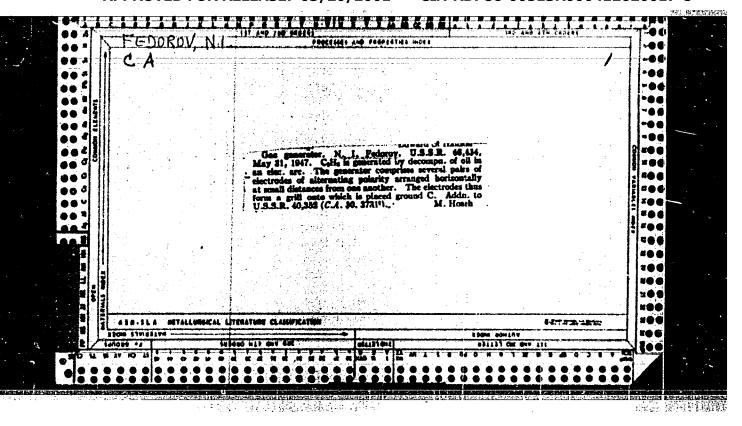
the component parts into an automatic assembling mechanism. There are three assembling stations which may be operated jointly or independently. The productivity of the machine is 5750 units per 8-hour shift. There are 5 diagrams.

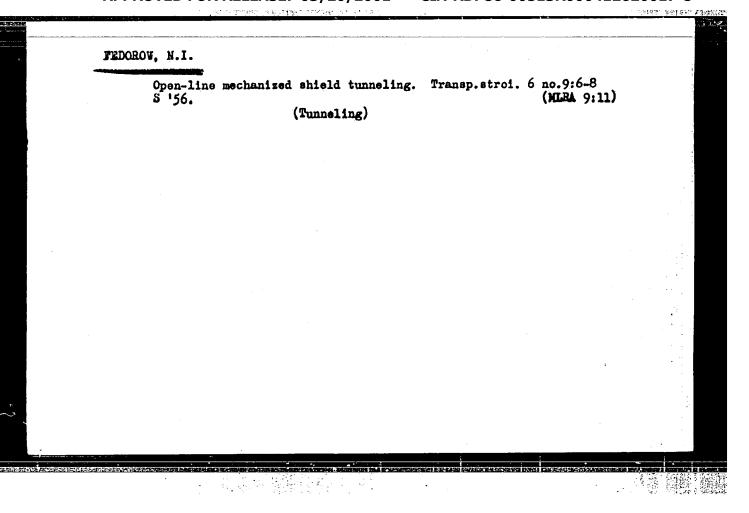
Card 2/2

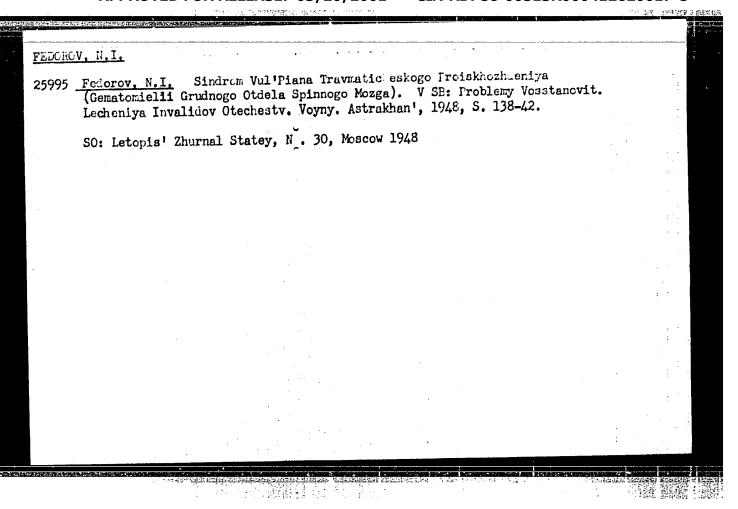
SAMBUROV, V.A.; FEDOROV, N.I.

Multiple lens and mirror repeators of patterns. Tekst. prom.
(MIRA 9:10)

(Textile printing)







FEDOROV, N. I.

25949 Fedorov, N. I. Ispol'zovaniye postural'nykh i zashchitnykh refleksov v lechebnoy passivnoy gimnastike tonicheskikh kontraktur V sb: Problemy vosstanovit. lecheniya invalidov Otechestv. voyny. Astrakhan', 1948, s. 143-45

SO: Letopis' Zhurnal Statey, No. 30, Moscow, 1948

FEDOROV, N. I.

25956

Fedorov, N. I. Nervnyy faktor v patogeneze vyalo granuliruyushchikh ran. V. sb: Problemy vosstanovit lecheniya invalidov Otechestv. Voyny. Astrakhan', 1948, s. 203-07.

SO: Letopis! Zhurnal Statey, No. 30, Moscow, 1948

Constitution of the second second	Structure and Scotch pine.	e and properties of the wood of the Siberian larch and pine. Sbor.nauch.rab.Bel.otd.VBO no.1:154-157 159.						Shor-nauch-rab-Bel.otd.VBO no.1:154-157 '59.		
		(Larch)	(Pine)	(Mood)	(HIRA 14:4)					
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Using the over of t 228 '60.	biopreparations of ree seedlings., Sbo (Trichoderma)	trichoderma for contro or. bot. rab. Bel. otd. (Forest nurseries)	VBO no.2:224- (MIRA 15:1)	:
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			, i ** 	

# FEDOROV -N.I. Carbohydrate metabolism in Chinese apple tree wildings following planting and its importance for the subsequent growth of plants. Fixiol. rast. 8 no.1:117-119 '61. (MIRA 14: (MIRA 14:3) 1. Department of Plant Physiology of Agricultural Institute, Saratov. (Apple) (Tree planting) (Carbohydrate metabolism)

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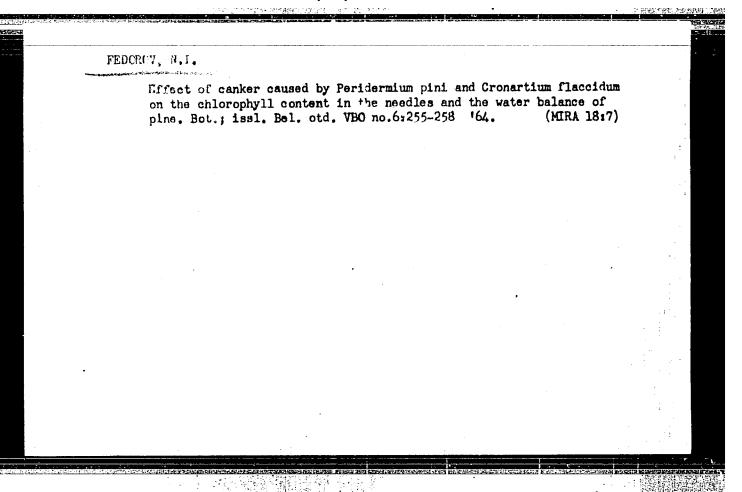
Effect of growth stimulants on phosphorus and calcium uptake by woody plants. Fiziol. rast. 10 no.2:227-229 Mr-Ap '63.

(MIRA 16:5)

1. Saratov Agricultural Institute, Chair of Plant Physiology.

(Growth promotting substances) (Woody plants)

(Flants, Effect of minerals on)



FEDOROV, N. I.

Fedorov, N. I. -- "The Productivity and Technical Properties of Forest Plantings of Newly Introduced Softwoods and Ordinary Pines in the Belorussian SSR." Min Higher Education USSR. Belorussian Forestry Engineering Instimeni S. M. Kirov. Minsk, 1956. (Disseration For the Degree of Candidate in Agricultural Sciences).

So: Knizhnaya Letopis', No. 11, 1956, pp 103-114

K

Country : USSR

Category: Forestry. Forest Cultures.

Abs Jour! RZhDiol., No 11, 1958, No 48770

Author : Fedorov, N.I.; Berlinov, G.V.

: Saratov Agr. cultural Inst. Inst

: Growth Characteristics of the Roots of One-Year Old Title

Tree Seedlings.

Orig Pub: Tr. Saratovsk. s.-kh. in-ta, 1957, 10, 249-261

Abstract: Observations were conducted on ash, Interior maple,

common olm, and Chinese elm (Ulmus parvifolia) during 1951-1952 at "Industrial'nyy" Tree Nursery in the Yekaterinovskaya Rayon of Saratovslaya Oblast. The dynamics of root growth in depth and the start

of lateral roots in one-year old seedlings were

: 1/2 Card

CIA-RDP86-00513R000412620017-8" APPROVED FOR RELEASE: 03/20/2001

USSR / Forestry. Dendrology.

K-3

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Abs Jour: Ref Zhur-Biol., No 16, 1958, 72789.

Author : Fedorov, N. I.

Inst : Belorussian Forestry Institute.

Title: Productivity and Physical-Mechanical Properties of the Wood of Larch Cultivations Growing in the BSSR.

Orig Pub: Sb. nauchn. tr. Belorussk., lesotekhn. in-t, 1957, vyp. 10, 188-198.

Abstract: Siberian, European and Japanese Larch in cultivations on sandy and clayey soils in the BSSR are distinguished by good growth of height and thickness. Stock of plantations of the last two species are 17-19 and, of the first, 11% higher than in normal pine plantations of 1A quality according to A. V. Tyurin's tables. The wood of all three

Card 1/2

15

USSR / Forestry. Dendrology.

K-3

形與法院四

Abs Jour: Ref Zhur-Biol., No 16, 1958, 72789.

Abstract: species is characterized by high physical-technical properties (Siberian larch is in first place).

Tables of data are cited on the physical and mechanical properties and their change according to the radius and height of the trunk. -- L. V. Nesmelov.

Card 2/2

FEDOROV, N.1.

USSR/Forestry . Forest Cultures.

ĸ.

Abs Jour

: Rof Zhur - Biol., No 21, 1958, 95836

Author

Shatilov, F.V., Fedorov, H.I.

Inst

: N.A. Maksimov Academy AS USSR

Title

: Experiment of Physiological and Anatonic-Morphological

Diagnosis in Preparation of Seedlings of Tree Species

for Autumn Planting.

Orig Pub

: V. sb.: Panyati akad. N.A. Maksimova, M., AN SSSR, 1957,

225-232.

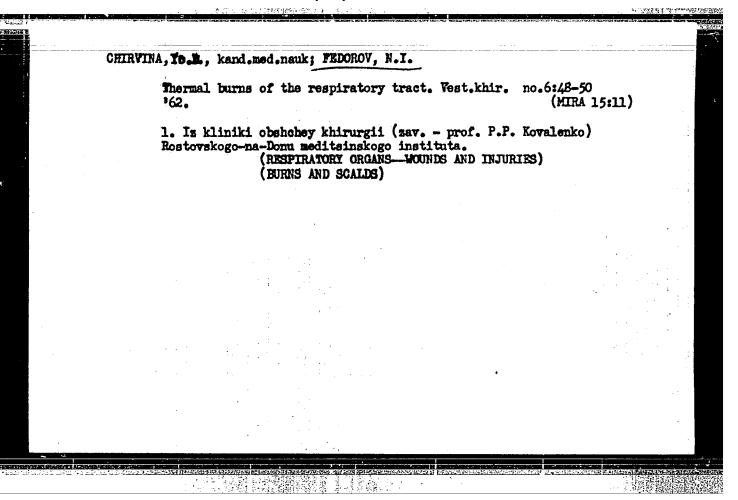
Abstract

Observations conducted in a forest nursery in Saratovskaya Oblast showed that survival of seedlings of Fraxinus viri-

dis Mclix. as well as of F. excelsion L. and the smallleaved elm is greatest during transplanting in the stage of autumn attenuation of cambium activity in the stem. The dying away of cambium activity coincides with the

Card 1/2

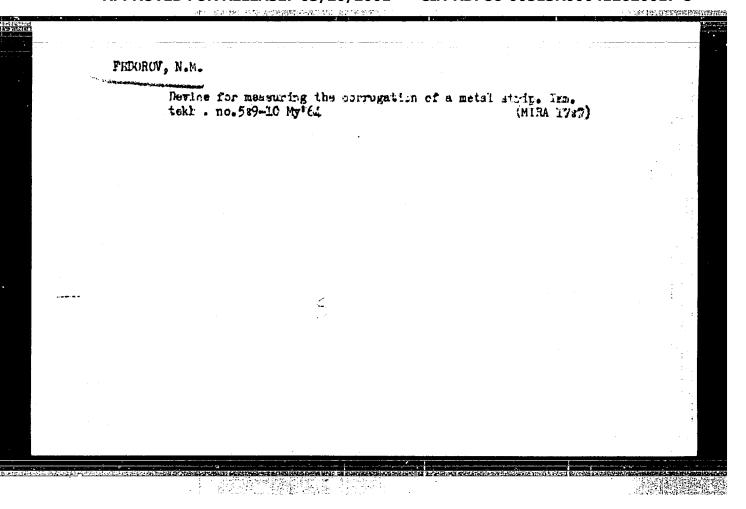
CIA-RDP86-00513R000412620017-8" **APPROVED FOR RELEASE: 03/20/2001** 



FEDDROV, N.M.

"Radiation in outer space and life."

Report submitted to the Committee oh Space Regearch Symposium on Terrestrial Life in Space, Warsaw, Peland 3-11 June 1963



Title: Guarding of redio-receiving from interferences produced by the DC current motors

Author: H. M. Fedoral and N. M. Leshchinakii

Publication: Electricity

No. 3 pp. 27-28 Date: 1944

From List ATIX 20361-1

FEDORCV, N. M.

"Infrared Drying," Prom. Energet., No. 2, 1948. Engr., 1948.

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

FEDOROU, N. M.

82142 s/058/60/000/02/20/023

9.1400 Translation from: Referativnyy zhurnal, Fizika, 1960, No. 2, p. 227, # 4179

AUTHOR: Fedorov, N. M.

.

TITLE:

A Coaxial Phase-Shifter of the Contact-Free Type for the Decimeter

Range

PERIODICAL: Nauchn.-tekhn. inform. byul. Leningr. politekhn. in-t, 1959, No. 1, pp. 13-16

TEXT: A narrow-band phase-shifter was described, the design of which is based on a coaxial rectangular bridge. All arms of the bridge have the length  $\lambda/4$ . Voltage  $U_1$  is supplied to one input of the bridge, to the two other inputs resistances  $Z_2 = Z_1 = Z$  are connected. The output voltage is taken from resistance  $Z_2 = W$  (W is the wave impedance of the coaxial line of the input arm of the bridge). The input and the output voltages are connected by the equation:  $U_1/U_2 = J(W+Z)/(W-Z)$ . In the case of Z = JX, depending on the value of X a change in the phase of the output voltage is obtained, without a change of its amplitude. In this case the change of X in both arms of the bridge is carried out synchronously. The case was also considered when impedance Z has low losses (resonance circuits). In

Card 1/2

W

82142 8/058/60/000/02/20/023

A Coaxial Phase-Shifter of the Contact-Free Type for the Decimeter Range

this case small changes of the output voltage also in the amplitude are obtained. An oscillation system of the cylindrical type is used as load alternating resistance. It consists of two coaxial cylinders cut along the whole length of their generatrix. A design was tested, in which the slit in the outer cylinder is unchanged in width, and in the inner cylinder it is wedge-shaped. In the case of a turn of the slits relative to each other through 180°, a maximum phase shift of 220° is obtained at a travelling wave coefficient of not lower than 0.6.

Yu. P. Ilyasov

W

Card 2/2

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

S/194/61/000/010/068/082 D271/D301

AUTHORS:

Petrun'kinm V.Yu., Fedorov, N.M. and Izraylit, A.B.

TITLE:

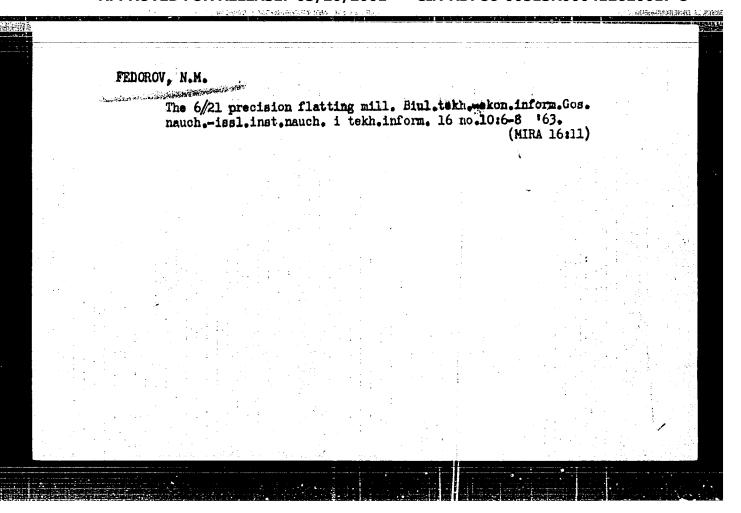
Ferrite phaseshifter for the dm region

PERIODICAL:

Referativnyy zhurnal. Avtomatika i radioelektronika, no. 10, 1961, 55, abstract 10 I332 (Nauchno-tekhn. inform. byul. Leningr. politekhn. in-t, 1960, no. 9,

TEXT: Short-circuited sections of co-axial lines,  $\lambda/4$ long, filled with ferrite, are used as phaseshifters. Input resislong, filled with ferrite, are used as phaseshifters. Input resistance of these sections depends on the applied magnetic field. A co-axial rectangular bridge is used in the apparatus; free arms of the bridge are loaded with phaseshifters of the type described above. A variation of the resistance of phaseshifters causes a change in the phase-shift between the input and output voltages. The phase-shifter ensures a phase change of 70° when magnetic field varies from 0 to 1000 oersted. Power changes at the phaseshifter output

Card 2/2



FEDOROV, N.M.

AID P - 5188

Subject

: USSR/Engineering

Card 1/1

Pub. 103 - 10/24

Author

: Fedorov, N. M.

Title

: Adjustable reamer with hard alloy blades

Periodical

: Stan. i instr., 7, 31-33, Jl 1956

Abstract

: The Central Scientific Research Institute of Machine-Building Technology (TSNIITMASh) designed an adjustable reamer with means provided for increasing or decreasing the cutting diameter. The author presents its design, operation, and advantages. One photo, 7 drawings and

2 tables.

Institution: As above

Submitted: No date

= DOKOV, N 11).

AUTHOR: Kryzhanovskiy, v.V. and Fedorov, n.M., Engineers.

The Development of Production of Springs for Watches. TITLE: (Razvitiye proizvodstva chasovykh pruzhin)

PERIODICAL: Stal', 1957, no.7, pp. 656 - 657 (USSR).

ABSTRACT: The production of steel strip for manufacturing springs for watches was developed in 1950 and I.A. Savinkov and M.I. Zlotnikov developed and introduced a new technology of manufacturing spiral springs (no data given) into normal practice. The automation of the manufacturing process was to be developed by the Ministry of Production of Instruments and Means of Automation (MP and SA). The Ministry, hoever, after some delay, requested permission of the Ministry of the Iron and Steel Industry to design an automatic process for manufacturing S-like springs which were not produced in the USSR. Results of tests of imported Swiss S-springs (from stainless, non-magnetic steel) and their comparison with those of spiral springs produced by the works from carbon steel are compared (table). It is concluded that S-like springs are not superior to spiral springs. The twice longer life of S-springs is ascribed to the superiority of the quality of steel. It is pointed out that as the cost of special steel is 5 times higher Card 1/2than that of carbon steel, it would be cheaper to produce springs

133-7-23/28 The Development of Production of Springs for Watches.

from carbon steel and change them every 20 years (mean service life).

There are 1 table, 2 figures and 2 Slavic references.

ASSOCIATION: "Molotov" Leningrad Steel Rolling and Wire Cable Works.

(Leningradskiy Staleprokatnyy i provolochno-kanatnyy Zavod im. Molotova)

AVAILABLE:

Library of Congress.

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FEDCROV, N.M., starshiy elektromekhanik; CHEREPOVSKIY, I.F.;
ROMANENKO, B.D.

Letters to the editor. Avtom.telem. i sviaz 3 no.12:41 D 159. (MIRA 13:4)

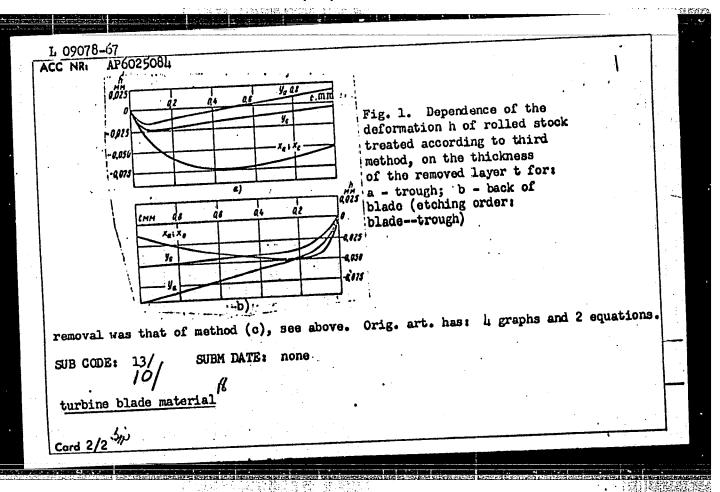
1. Kontrol'no-ispytatel'nyy punkt Bologovskoy distantsii signalizatsii i svyazi Oktyabr'skoy dorogi (for Fedorov).
2. Nachal'nik laboratorii signalizatsii i svyazi Donetskoy dorogi (for Cherepovskiy). 3. Zamestitel' nachal'nika Ozherel'skoy distantsii signalizatsii i svyazi Moskovskoy dorogi (for Romanenko).

(Hailroads--Signaling)

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ORG: none  ORG: none  ORG: Influence of residual stresses in the stock on the warping of turbine blades during the manufacturing process  SOURCE: Vestnik mashinostroyeniya, no. 7, 1966, 52-55  ROPIC TACS: turbine blade, metallurgic research, metal deformation, steel, metal stress / IKhl7N2 steel  ABSTRACT: The influence of residual stresses in the stock of steel IKhl7N2 on the varping of turbine blades produced from the latter material was investigated at TSNIITMASH. The effect of three different treatments of the stock on the residual stress was studied: a) quenching from 1030C in clamp and annealing at 550C, followed by cooling in air; b) free quenching from 1020C, annealing at 570C in clamp, followed by cooling in air, and c) quenching from 1020C in clamp and annealing at 580C in clamp followed by cooling in furnace. The experimental results are shown graphically (see Fig. 1). It was found that thermal treatment of stock does not insure complete removal of stresses in the latter. The most effective method for residual stress  Gord 1/2  UDC: 62-226.2:539.319	C NR. AP6025084 (N) SOURCE CODE: UR/0122/66/000/007/0052/0055 THORS: Fodorov, N. M. (Engineer); Ovseyenko, A. N. (Engineer)	
SOURCE: Vestnik mashinostroyeniya, no. 7, 1966, 52-55  FOPIC TAGS: turbine blade, metallurgic research, metal deformation, steel, metal stress / 1Kh17N2 steel  ABSTRACT: The influence of residual stresses in the stock of steel 1Kh17N2 on the varping of turbine blades produced from the latter material was investigated at FSNIITMASH. The effect of three different treatments of the stock on the residual stress was studied: a) quenching from 1030C in clamp and annealing at 550C, followed by cooling in air; b) free quenching from 1020C, annealing at 570C in clamp, followed by cooling in air, and c) quenching from 1020C in clamp and annealing at 580C in clamp.  Followed by cooling in furnace. The experimental results are shown graphically (see Fig. 1). It was found that thermal treatment of stock does not insure complete removal of stresses in the latter. The most effective method for residual stress	G: none	,
TOPIC TAGS: turbine blade, metallurgic research, metal deformation, steel, metal stress / lKhl7N2 steel  ABSTRACT: The influence of residual stresses in the stock of steel lKhl7N2 on the warping of turbine blades produced from the latter material was investigated at PSNIITMASH. The effect of three different treatments of the stock on the residual stress was studied: a) quenching from 1030C in clamp and annealing at 550C, followed by cooling in air; b) free quenching from 1020C, annealing at 570C in clamp, followed by cooling in air, and c) quenching from 1020C in clamp and annealing at 580C in clamp followed by cooling in furnace. The experimental results are shown graphically (see Fig. 1). It was found that thermal treatment of stock does not insure complete removal of stresses in the latter. The most effective method for residual stress		
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ACC NR: AP7004767

SOURCE CODE: UR/0413/67/000/001/0081/0081

INVENTOR: Fedorov, N. M.; Ovseyenko, A. N.

ORG: None

TITLE: An installation for determining permanent deformations. Class 42, No. 190045 [announced by the Central Scientific Research Institute of Technology and Machine Building (Tsentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya)]

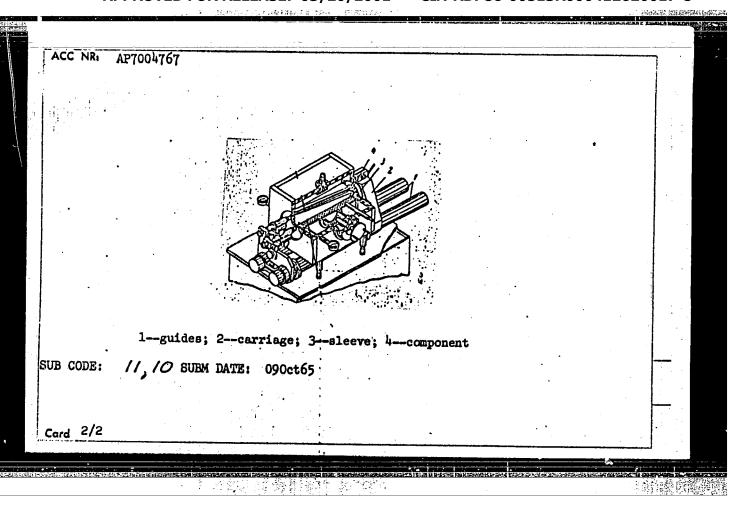
SOURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 1, 1967, 81

TOPIC TAGS: material deformation, electroerosion machining, turbine blade

ABSTRACT: This Author's Certificate introduces an installation for determining permanent deformations due to the use of electrochemical methods for removing surface metal. The unit contains an electrohydraulic chamber, a measurement device and a fastener for holding the part and placing it in the chamber. Profiled components such as turbine blades are studied by making this fastener in the form of guides mounted outside the chamber with a sliding carriage holding a rotating sleeve to which the component is fastened.

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UDC: 620.172.216



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#### CIA-RDP86-00513R000412620017-8

ACC NR. AP7005388

(N)

SOURCE CODE: UR/0114/67/000/001/0028/0031

AUTHOR: Ovseyenko, A. N. (Engineer); Fedorov, N. M. (Engineer)

ORG: none

TITLE: Reducing the warpage of large turbine blades during their cold working

SOURCE: Energomashinostroyeniye, no. 1, 1967, 28-31

TOPIC TAGS: steam turbine, turbine blade, metal machining, metal deformation / 2Khl3 steel, PVK-200 steam turbine

ABSTRACT: The blade shop of the Leningrad Metalworking Plant carried out a comprehensive study of the deformations involved in the processes of production of turbine blades, starting with examination and processing of the billet and ending with finishing operations. The blades used in this research were of 2Khl3 steel and belonged in the last (27th) low-pressure stage of the PVK-200 steam turbine; the length of their working part was 770 mm, their mean width was 100 mm and their angle of twist, 57°. Deformations at various points on the blade were measured with the aid of a composite template, separately during every principal machining operation (planing of the concave front, milling of the convex back, grinding and

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ACC NR: AP7005388

polishing of the concave and convex surfaces, welding of stellite plates onto the leading edge of the blade). Findings: generally blade deformations do not exceed 2 mm. The maximum deformations are caused by the rough planing of the concave blade front and rough milling of the blade back, and they are associated with the mechanical stresses arising during the machining as well as with the residual stresses in the workpiece itself due to its previous heat treatment. These deformations can be minimized by properly choosing the sequence of machining operations, e.g. by alternating the machining of the blade back with that of the blade front (rough milling of blade back, rough planing of blade front, finish milling of blade back, etc.), so as to readjust the base surfaces, the reason being that during the rough machining operations the blade axis gets curved and the base planes become incorrectly aligned with respect to the blade root. In grinding and polishing the principal factor in warping is the tolerances, the wear of the grinding wheel and the direction in which the grinding is performed. Bakelite-bonded grinding wheels reduce warping compared with ceramic-bonded wheels. Competent heat treatment of the blanks, proper sequence of machining attachments, and selection of proper cutting regimes and of cutting tools of suitable material composition and geometry make it possible to reduce the warping of large turbine blades by a factor of 3-5. Orig. art. has: 4 figures.

SUB CODE: 11, 10, 13,470/ SUI	M DATE: none: ORIG REF:	001
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